

# AAVC/N 630 T2 4kW (std) (502506332)

### **GENERAL DATA**



#### HIGH PRESSURE WITH BACKWARD IMPELLER

#### MANUFACTURING FEATURES:

- Fan made of Fe360 sheet. The fan paint finish is based on a Qualicoat polyester powder coating stoved at 200°C, with an average film thickness of 70 microns. Average heat resistence of coating is 180°C with peaks of 200°C.
- · Fully welded housing.
- •High efficiency simple inlet backward impeller with self-cleaning system made of Fe360 sheet statically and dynamically balanced. Impellers are painted with polyester y primer that resists temperatures up to 300°C.
- Standard asynchronous squirrel-cage motor with IP-55 protection and class F insulation. Manufactured with standard voltages: 230/400V 50Hz in three phase motors up to 4kW and 400/690V 50Hz for higher powers. IE4 motors for 75kW power or higher.
- · It allows adjusting the orientation locally
- Available positions (to be indicated in case of order): LG270, LG0, LG45, LG90, LG135, LG180, LG225, LG315, RD0, RD45, RD90, RD135, RD180, RD225, RD270, RD315.
- The indicated codes correspond to the model in position LG270

#### APPLICATIONS:

Designed for inline installation, they are suitable for:

- Industrial applications, extraction or injection of air.
- · Cooling of machines and parts.
- Clean air transport.
- Exhaust after filters, separators and cyclones.
- Pneumatic transport.
- Maximum working temperature: carried air: 130°C, ambient: 60°C.

### UNDER REQUEST

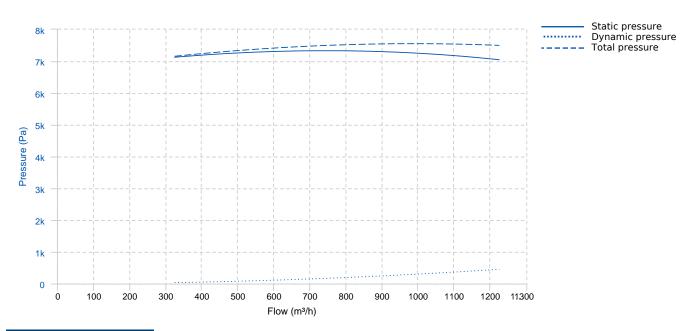
- · Fans for 60Hz and special voltages.
- · 2 speed motor.
- · C4 coating painting
- · Hot dip galvanized
- · Special steel (Cor-Ten A, Hardox...)
- · Inox 304 (normal or electropolished finish)
- · Inox 316 (normal or electropolished finish)
- · Cooling wheel
- · Anticaloric paint
- · Reinforced housing
- · Fully welded housing (waterproof)
- $\cdot \ \text{Insulated housing} \\$
- $\cdot \; \text{Split casing (for big sizes)} \\$
- $\cdot$  Inspection door to facilitate maintenance and cleaning
- · Drain plug.
- · Airtight axle
- · Frontal foot
- · Double suction flange
- · Available in non-sparking air passage and standard motor.
- · Other brands of motors.



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### PERFORMANCE CURVE



# TECHNICAL DATA

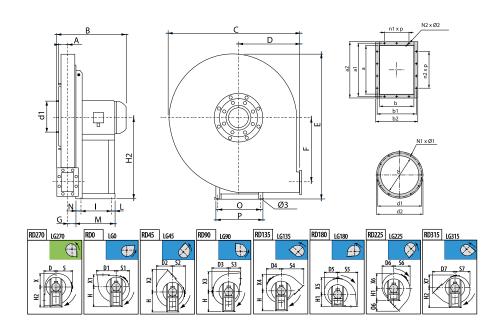
| Fan   |      |                |         |                |           |               |        |
|-------|------|----------------|---------|----------------|-----------|---------------|--------|
| RPM   | 2880 | Approx. weight | 133 kg  | Max. Flow      | 1230 m³/h |               |        |
| Motor |      |                |         |                |           |               |        |
| Power | 4 kW | RPM            | 2880    | I max. (230V)  | 13,3 A    | I max. (400V) | 7,63 A |
| Size  | 112M | Approx. weight | 43.5 kg | Efficiency (%) | 88.1 %    | FP            | 0.88   |

# DIMENSIONS



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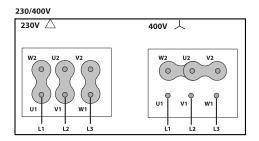


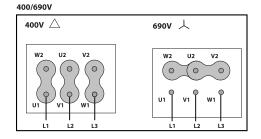
| Dimensions (mm) |     |         |           |            |       |            |     |            |     |
|-----------------|-----|---------|-----------|------------|-------|------------|-----|------------|-----|
| А               | 58  | В       | 463       | С          | 940   | D          | 425 | D1         | 539 |
| D2              | 493 | D3      | 515       | D4         | 472   | D5         | 441 | D6         | 438 |
| D7              | 681 | Е       | 1001      | F          | 443   | G          | 53  | Н          | 560 |
| H1              | 560 | H2      | 560       | 1          | 197   | L          | 49  | M          | 276 |
| N               | 30  | N1 x Ø1 | Nº8 M6x20 | N2 x Ø2    | 6x10  | 0          | 289 | 06         | 256 |
| Р               | 324 | S       | 515       | <b>S1</b>  | 441   | S2         | 438 | <b>S</b> 3 | 425 |
| <b>S4</b>       | 681 | S5      | 539       | <b>S</b> 6 | 493   | <b>S</b> 7 | 472 | X          | 441 |
| X1              | 425 | X2      | 681       | Х3         | 539   | X4         | 493 | X5         | 515 |
| X6              | 472 | X7      | 438       | а          | 131   | a1         | 165 | a2         | 191 |
| b               | 95  | b1      | 129       | b2         | 155   | d          | 185 | d1         | 219 |
| d2              | 250 | n1 x p  | -         | n2 x p     | 1x100 | Ø3         | 12  |            |     |





### **WIRING DIAGRAM**





### **ACCESSORIES**



SAFETY SWITCH INT 25 3P A REF: INT253PA



**ANTI-VIBRATING FLANGE 400º/2H BA-400 20 REF:** 960002066



ANTI-VIBRATION JOINT JE 45 REF: 300719201



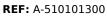
CONECTION FLANGE AC 200 REF: 960003206



INLET PROTECTION GUARD FOR CENTRIFUGAL FANS RA 185x8 REF: A-510001800



**OUTLET PROTECTION GUARD FOR FANS RI 131x95** 





CIRCULAR OUTLET CONNECTION FLANGE EI 131x95-200 REF: 510201300



FRONTAL FEET SUPORT FS 630

REF: \*GH-FS630



FREQUENCY SPEED CONTROLLER SFC 400 III 8A \*





ANTI-VIBRATION RUBBER BLOCK AVR (GENERIC)



ANTI-VIBRATION SPRING BLOCK AVS (GENERIC)



ACOUSTIC CABINS FOR CENTRIFUGAL FANS AB (GENERIC)



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CIRCULAR-CIRCULAR ANTI-VIBRATION FLANGE FOR STORM BADS 185-8

REF: BADS185-8



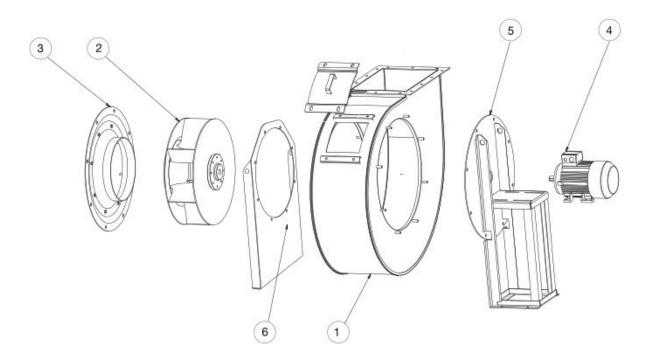
RECTANGULAR-RECTANGULAR ANTI-VIBRATION FLANGE FOR STORM BIDS 95x131-200

**REF:** BIDS-9131





## SPARE PARTS



|   | Code          | Model                        | Qty |
|---|---------------|------------------------------|-----|
| 2 | T02506332     | TURBINE AAVC/N 630 T2 4kW LG | x1  |
| 3 | 505206300SP04 | INLET CONE AAVC-AATVC 630    | x1  |
| 4 | 721001065     | MOTOR 4KW T2 B3 230/400V     | x1  |

